

## 1. ORDERING DIAMOND AND CBN WHEELS

Please indicate the following when placing a new order.

<b>1. Materials to be ground (What type of product do you produce ?)</b>	
a) Name :	
b)Material :	
c)Hardness :	
d)Size :	
e)Stock Removal :	
f)Required Surface roughness :	
g)required Accuracy Tolerance :	
<b>2. Machine Type (What Kind of Machine do you use ?)</b>	
a)Type and Model :	
b)Spindle Capacity:	
c)Type of grinding : (Surface Grinding,Cylinder Grinding etc)	
d)Wheel Revolution:	
e)Peripheral Speed:	
f)Feed Rate:	
g)Depth of Cut :	
h)Coolant Type :	
i)Other Conditions :	
<b>3. Wheel Being Used (What kind of wheel do you use ?)</b>	
a)Shape and size :	
b)Manufacturer:	
c)Problems	
<b>4. Quantity and Time for Delivery</b>	
a)Quantity	
b)Required Time for Delivery :	
<b>5. Other Requirements</b>	
a)Company:	
b)Address / Telephone :	
c) Your Ordering No :	